

## Welding Certificate

SLVHa-EN1090-2.00656.2016.005

in accordance with EN 1090-1, table B.1, its hereby declared: The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer

ST-Vitrinen Trautmann GmbH & Co. KG

**Grafenheider Straße 100** 33729 Bielefeld **GERMANY** 

**Technical specification** 

EN 1090-2:2018

**Execution class(es)** 

EXC2 according to EN 1090-2

Welding Process(es) (Reference no. acc. to DIN EN ISO 4063) 135, 141

**Material Group** 

1.1

according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3

according to CEN ISO/TR 15608 and EN 1090-2, table 4

**Responsible Welding** 

Coordinator (Title, Surname, Name, Qualification, Date of birth) Jakob Penner, welding specialist

born on: 03.08.1960

Substitute

(Title, Surname, Name, Qualification, Date of birth)

Based on the regulations as stipulated in the above mentioned technical

specification (s) all requirements concerning welding have been fulfilled.

Validity start

Confirmation

27.04.2022

**Period of validity** 

26.04.2025

**Remarks** 

see reverse

Place and date of issue

Hannover, 29.06.2022

Wittig/MB

Dipl.-Ing. Schnoy



## Welding Certificate

## SLVHa-EN1090-3.00463.2016.005

in accordance with EN 1090-1, table B.1, its hereby declared: The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-3 for execution of structural aluminium components

Manufacturer

ST-Vitrinen Trautmann GmbH & Co. KG

**Grafenheider Straße 100** 33729 Bielefeld **GERMANY** 

**Technical specification** 

EN 1090-3:2019

**Execution class(es)** 

EXC2 according to EN 1090-3

**Welding Process(es)** 

141

(Reference no. acc. to DIN EN ISO 4063)

22, 23.1

**Material Group** 

according to CEN ISO/TR 15608 and EN 1090-3, table 2 and 3

**Responsible Welding** Coordinator

Jakob Penner, welding specialist

born on: 03.08.1960

(Title, Surname, Name, Qualification, Date of birth)

Substitute

(Title, Surname, Name, Qualification, Date of birth)

Confirmation

Based on the regulations as stipulated in the above mentioned technical

specification (s) all requirements concerning welding have been fulfilled.

Validity start

27.04.2022

**Period of validity** 

26.04.2025

Remarks

see reverse

Place and date of issue

Hannover, 29.06.2022

Wittig/MB

Dipl.-Ing. Schnoy Head of test body